





**GROUP 37-541** (cont'd)

Oil Pan, Figure 37B

REF NO.	NOMENCLATURE	PART NO.	REQ	RECOMMENDED SPARES FOR UNITS		
				1-25	26-50	51-200
3	Oil Level Indicator Kit. Kit Contains 23048034 Liquid Level Gauge And 23014641 Instruction Sheet. See <a href="#">SIL 65-TR-81</a> . . . . .	23014640	1	2	4	8
4	Washer, 35/64 inch ID . . . . .	6755074	2	2	4	8
5	Bolt, 1/2-20 x 1/2 . . . . .	181421	2	2	4	8
6	Plug, Pipe, 1/8 . . . . .	23012036	1	2	4	8
7	Plug, Heater Orifice, 1 inch . . . . .	23017473	1	1	2	6
8	Plug, Heater Orifice, 1 inch . . . . .	23017473	1	1	2	6
9	Pan, Oil . . . . .	29502334	1	2	4	6
10	Washer, Drain Plug . . . . .	29507909	1	1	2	6
11	Plug, Drain, Magnetic . . . . .	29505789	1	1	2	6
12	Plug, Heater Orifice, 1 inch . . . . .	23017473	1	1	2	6
13	Bolt, 5/16-18 x 43/4 . . . . .	9417278	23	25	50	100
14	Oil Filter Kit. Kit Contains 29505565 Oil Filter, 23013114 Sealing, 23017225 Oil Pan Gasket, And 29530561 Instruction Sheet No. 277. See <a href="#">SIL 7-TR-97</a> . . . . .	29530565	1	5	10	40
15	Gasket, Oil Pan . . . . .	23017225	1	3	6	12
16	Bolt, 1/4-20 x 3/4 . . . . .	274466	3	3	6	12
17	Kit, Oil Filter. Kit Contains 29505565 Oil Filter, 23013114 Sealing, 23017225 Oil Pan Gasket, And 29530561 Instruction Sheet No. 277. . . . .	23012407	1	5	10	40
18	O-ring, 1.450 inch ID . . . . .	23013114	1	3	6	12
20-28	Not Used In This Group.					

**GROUP 37-553**

Oil Pan, Figure 37A

Same As Group 37-538, Except For Parts Listed Below.

3	Plug . . . . .	23012036	1	1	2	4
18	Bracket Assembly, Low Oil Sensor . . . . .	23018448	1	1	2	3
19	Fitting, Street L, 90 Degree . . . . .	6882046	1	1	2	3
20	Connector, Orificed . . . . .	23014039	1	1	2	3
21	Tube Assembly, Low Oil Sensor . . . . .	23018449	1	1	2	3
22	Sensor Assembly, Low Oil . . . . .	23018450	1	1	2	3
23	Elbow, 90 Degree . . . . .	9402862	1	1	2	3
24	Body, Low Oil Sensor . . . . .	23014038 *	1			
25	Switch, Oil Pressure . . . . .	23012947	1	1	2	3
26	Oil Level Sensor Kit. Kit Contains 23013766 Actuator, Two 145372 Screws, And 29536983 Instruction Sheet. . . . .	29536982	1	2	4	8
27	Actuator, Thermo Element . . . . .	23013766 *	1			
28	Screw, No. 41/4 . . . . .	145372 *	2			
29	Bolt, 1/4-20 x 1 1/2 . . . . .	454815	2	2	4	12

\* Serviced Only As An Assembly — Not Available As A Detail Part.

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